

1 HEAT TREATMENT INCREASES THE PROTEIN BIOACCESSIBILITY IN THE RED
2 SEAWEED DULSE (PALMARIA PALMATA), BUT NOT IN THE BROWN SEAWEED
3 WINGED KELP (ALARIA ESCULENTA).

4

5 Hanne K. Maehre*, Guro K. Edvinsen, Karl-Erik Eilertsen & Edel O. Elvevoll

6

7 Norwegian College of Fishery Science, Faculty of Biosciences, Fisheries and Economics
8 (BFE), UiT – The Arctic University of Norway, N-9037 Tromsø, Norway.

9

10 * Corresponding author: Hanne K. Maehre, Norwegian College of Fishery Science, Faculty of
11 Biosciences, Fisheries and Economics (BFE), UiT – The Arctic University of Norway, N-
12 9037 Tromsø, Norway. E-mail: hanne.maehre@uit.no

13

14 Keywords: Proteins, amino acids, bioaccessibility, heat treatment, *Palmaria palmata*, *Alaria*
15 *esculenta*

16

17 ABSTRACT

18 Bioaccessibility of plant proteins has been shown to be inferior to that of proteins of animal
19 origin. Heat treatment has been shown to positively affect this in some plants. The aim of this
20 study was to investigate the effect of heat treatment on bioaccessibility of seaweed proteins.
21 An *in vitro* gastrointestinal digestion model was used for evaluation of potential effects on the
22 brown seaweed *Alaria esculenta* and the red seaweed *Palmaria palmata* proteins.

23

24 In *P. palmata*, the content of accessible amino acids increased by 86 - 109 % after heat
25 treatment. Following a simulated *in vitro* gastrointestinal digestion the amount of liberated
26 amino acids was 64 - 96 % higher in heat-treated samples compared to their raw counterparts.
27 The increase was largest in samples boiled for 15 and 30 minutes. No deterioration of single
28 amino acids was seen and hence, the amount of available essential amino acids was increased
29 accordingly. In *A. esculenta* no equivalent changes were observed.

30

31 In conclusion, a short heat treatment may be a simple way of increasing the utilization
32 potential of seaweed proteins in food and feed. However, there are species differences and the
33 effects observed in the *in vitro* digestion model need to be confirmed in clinical studies.

34

35 INTRODUCTION

36 To meet the expected population growth there will be an increased demand for food in the
37 coming decades. Cereals are, and probably will remain, the single most food energy source
38 worldwide (WHO, 1995). However, the agriculture sector is already utilizing 30 % of the
39 world's land area and 70 % of available freshwater. This sector is also a big contributor to the
40 environmental challenge the world is facing, being responsible for nitrate and ammonia
41 pollution of ground water, greenhouse gas emissions and deforestation (FAO, 2013). A
42 further increase in this sector may intensify these environmental challenges and finding
43 sustainable alternative food, in particular protein, sources should therefore be a priority
44 (Gjedrem et al., 2012).

45

46 Marine seaweeds have previously been indicated to have great potential as alternative food
47 sources (Fleurence et al., 2012; MacArtain et al., 2007). This is by virtue of their favorable
48 growth conditions, including low nutrient demands, high growth rates and no need for
49 freshwater or arable land areas. In addition, being a very diverse group of plants, they are
50 abundant in marine environments all over the world (Bolton, 1994). In several studies, it has
51 been shown that many seaweed species contain good quality protein in sufficient amounts to
52 be used as biomass (substrate) for economically and environmentally justifiable large-scale
53 protein (food) production (Kolb et al., 2004; Maehre et al., 2014; Taboada et al., 2013).

54

55 However, there are some challenges that must be addressed. Seaweeds are plants, and similar
56 to most terrestrial plants, the digestibility of seaweed proteins is known to be inferior to
57 proteins of animal origin. This has been attributed both to their complex polysaccharide
58 structure, which may impede the accessibility of the proteins to the gastrointestinal enzymes

59 and to their content of anti-nutritional factors, such as phenolic compounds, phytic acids and
60 protease inhibitors.

61

62 A large part of our diet is comprised of foods that are processed or heat treated. Heat
63 treatment of foods has many rationales, such as improvement of taste and texture, food
64 quality, safety and preservation of food products and ingredients (Finley et al., 2006).
65 Additional positive effects of heat treatment, including increased bioavailability of certain
66 nutrients and inhibition of anti-nutrients, have also been described (Dewanto et al., 2002;
67 Hwang et al., 2012). However, heat treatment may also result in loss of some nutrients such as
68 free amino acids (Dragnes et al., 2009; Larsen et al., 2007; Mierke-Klemeyer et al., 2008) and
69 vitamins (Delchier et al., 2013; Gutzeit et al., 2008; Jakobsen and Knuthsen, 2014). For
70 proteins, both advantages and disadvantages have been ascribed to processing and heat
71 treatment (Meade et al., 2005). On one hand, heat treatment will lead to partially or complete
72 denaturation of the original protein structure, making access easier for the gastrointestinal
73 enzymes and hence, improving the utilization of the protein. On the other hand, it may result
74 in decreased bioavailability due to amino acid racemization, protein crosslinking and
75 increased reactivity of single amino acids, such as lysine.

76

77 The aim of this study was to investigate the effect of heat treatment on bioaccessibility of
78 seaweed proteins. An *in vitro* gastrointestinal digestion model was used for evaluation of
79 potential effects on the brown seaweed *Alaria esculenta* and the red seaweed *Palmaria*
80 *palmata* proteins.

81

82

83

84 **MATERIALS AND METHODS**

85 **Raw materials**

86 Dried samples of the red seaweed *Palmaria palmata* and the brown seaweed *Alaria esculenta*
87 were purchased from “Fremtidens Mat” (Oslo, Norway). According to the manufacturer, both
88 species were harvested at the south coast of Iceland, flushed with seawater and dehydrated
89 using electrical fans driven by geothermal energy in Iceland. The drying temperature was
90 40°C and the drying time was 24 hours. Flour samples (corn, rice and wheat) were purchased
91 in a local supermarket.

92

93 **Sample preparation**

94 The dried seaweed samples (n = 5 for each species) were cut into pieces of 2x2 cm and
95 divided into four different batches. One of the batches remained raw, while the other three
96 were subjected to boiling in distilled water (1:20 w/v) for 15, 30 and 60 minutes. After boiling
97 the samples were transferred to a sieve for removal of excess water and following cooling
98 they were weighed in order to define the uptake of water during boiling. All samples were
99 subjected to analysis of water content, amino acid composition (free and total) and a
100 simulated gastrointestinal (GI) digestion. During the GI digestion procedure samples were
101 collected after 5, 120 and 240 minutes, simulating the mouth, stomach and intestinal phases,
102 respectively. These samples were subjected to analysis of amino acid composition (free and
103 total). Samples of three different flours (corn, rice and wheat) were also subjected to the GI
104 digestion. All chemicals used in this study were of analytical grade and purchased from Sigma
105 Chemical Co (St.Louis, MO, USA) unless otherwise stated.

106

107

108

109 **Simulated gastrointestinal digestion**

110 The simulated GI digestion was performed according to Versantvoort et al. (2005) with an
111 adaption, namely reducing the enzymes (amylase, pepsin and pancreatin) by 50 % due to a
112 lower protein content in the algae samples in this study compared to the protein content of the
113 samples in the original study. Approximately 1 g of the boiled and 0.5 g of the raw seaweed
114 samples were mixed with 6 mL of saliva buffer (pH 6.80 ± 0.06) and homogenized with an
115 Ultra Turrax T25 basic (IKA Werke GmbH, Staufen, Germany) for 30 seconds, followed by
116 incubation at 37°C for 5 minutes under constant rotation. The pH of the digesta was
117 measured, before centrifugation at 2750 x g for 3 minutes and collection of a 2 mL sample
118 from the supernatant. To the rest of the digesta, 12 mL of gastric buffer (pH 1.30 ± 0.01) was
119 added, followed by incubation at 37°C for 120 minutes under constant rotation. The sampling
120 procedure was repeated, before adding 12 mL of duodenal buffer (pH 8.11 ± 0.02), 6 mL of
121 bile buffer (pH 8.22 ± 0.04) and 2 mL of 1M NaHCO₃. The mixture was then incubated for
122 another 120 minutes at the same conditions, before collection of the final sample. In order to
123 inactivate the enzymes, all of the GI samples were heated at 90°C for 5 minutes and then put
124 on ice. Pending analysis, the samples were kept frozen at -55°C. Samples without seaweed
125 were subjected to the same procedure and used for adjustment of amino acid contribution
126 from the digestive enzymes.

127

128 **Water content**

129 Water content was determined using a modified version of the AOAC method 950.46B
130 (Horwitz, 2004). Approximately 1.5 g of seaweed material was dried at 105°C until constant
131 weight and water content was determined gravimetrically. Analyses were performed in
132 triplicate.

133

134 **Protein and amino acid analysis**

135 Free amino acids (FAA) in the non-digested samples were extracted according to Mierke-
136 Klemeyer et al. (2008), by homogenizing approximately 1.0 g sample with 9 mL distilled H₂O
137 and 1 mL 20 mM norleucine (internal standard) for 15 sec using an Ultra Turrax T25 basic
138 (IKA Werke GmbH, Staufen, Germany). One mL of 35 % sulfosalicylic acid (SSA) was
139 added for removal of proteins and large peptides, followed by homogenizing for another 15
140 sec and centrifugation at 4000 x g for 10 minutes. Prior to analysis aliquots of 200 µL of the
141 supernatants were diluted 1:5 in lithium citrate buffer at pH 2.2. The extraction of FAAs in
142 the digested samples was performed according to Ytrebo et al. (2009), mixing 360µL of
143 digesta with 40µL of norleucine and 40µL SSA, followed by vortexing and centrifugation at
144 20000 x g for 5 minutes. An aliquot of 100µL was diluted 1:1 in lithium citrate buffer at pH
145 2.2.

146

147 For analysis of total amino acids (TAA) in the non-digested samples, approximately 200 mg
148 of the boiled samples and 50 mg of the raw samples were dissolved in a mixture of 0.7 mL
149 distilled H₂O and 0.5 mL 20 mM norleucine (internal standard). Concentrated hydrochloric
150 acid (HCl, 12 M) was added to obtain a final concentration of 6 M. In the digested samples
151 500µL of digesta was mixed with 50µL of norleucine and 550µL of 12M HCl. In order to
152 minimize oxidation, samples were flushed with nitrogen gas for 15 seconds before hydrolysis
153 at 110°C for 24 hours according to Moore and Stein (1963). Following hydrolysis, 100 µL
154 aliquots of the hydrolysates were evaporated under nitrogen gas until complete dryness. Prior
155 to analysis the samples were re-dissolved to a suitable concentration in lithium citrate buffer
156 at pH 2.2.

157

158 All amino acids were analyzed chromatographically and identified as described previously
159 (Maehre et al., 2013), using a Biochrom 30 amino acid analyzer (Biochrom Co, Cambridge,
160 UK). Protein content was calculated from the sums of individual amino acid residues (the
161 molecular weight of each amino acid after deduction of the molecular weight of water) as
162 recommended by FAO (2003).

163

164 **Light microscopy**

165 Small pieces of non-cooked and 60 min cooked algae tissue were cut and prepared with razor
166 blades and embedded in a drop of water. Preparations were examined with a Leica DM6000 B
167 microscope.

168

169 **Statistics**

170 Statistical analysis was performed using SPSS 21 (SPSS Inc, Chicago, IL, USA). Tests of
171 normality (Shapiro-Wilk's test) and homogeneity of variance (Levene's test) returned normal
172 distribution with unequal variance for all species and chemical variables. Hence, one-way
173 analysis of variance (ANOVA) was performed, followed by the Dunnet's T3 post-hoc test for
174 evaluation of statistics. Means were considered significantly different at $p < 0.05$.

175

176 **RESULTS AND DISCUSSION**

177 **Selection of raw materials**

178 In our previous study (Maehre et al., 2014), we found that some seaweed species had both
179 higher protein content and higher content of essential amino acids (EAAs), than flours from
180 wheat, rice and corn and that these seaweed species therefore could be a valuable complement
181 to cereals as protein sources in food and feed.

182

183 Of the species analyzed in the aforementioned study, the red seaweed *P. palmata* was found
184 to have the highest protein content and a very high content of EAAs. This was the basis for
185 choosing this alga as the primary raw material for the present study on protein
186 bioaccessibility.

187

188 In Norway there is currently a great interest in aquaculture of seaweeds, mostly of brown
189 seaweeds. In general, brown seaweeds contain approximately half the amount of proteins
190 compared to red seaweeds (Dawczynski et al., 2007; Misurcova et al., 2010). One well-known
191 exception to this is *Undaria pinnatifida* (wakame), whose protein content has been shown to
192 be comparable to some of the red seaweeds (Dawczynski et al., 2007; Taboada et al., 2013).
193 In our previous study also the winged kelp, *A. esculenta*, was shown to be higher in protein
194 than the other brown algae (Maehre et al., 2014). As this alga is one of the species considered
195 for aquaculture in Norway, we decided to include it in the present study.

196

197 As the biochemical composition of algae is known to pose significant geographical and
198 seasonal variations, and in order to ensure a stable delivery of raw material, we decided to use
199 commercially available seaweeds for the present study.

200

201 **Water content and uptake**

202 The water content in the provided dried samples was significantly different between the two
203 species, being 170 g kg⁻¹ in *A. esculenta* and 282 g kg⁻¹ in *P. palmata*, respectively (table 1).

204 This result is within the range given in other reports for *A. esculenta*, but it is somewhat
205 higher for *P. palmata* (Indergaard and Minsaas, 1991; Maehre et al., 2014). Seasonal and
206 geographical variations in the biochemical composition of seaweeds have been reported
207 (Galland-Irmouli et al., 1999; Rodde et al., 2004) and this together with

208 incomplete/inconsistent drying of the commercial algae could explain the high water content
209 in *P. palmata*.

210

211 The water content in the samples after boiling was in the range 850 - 880 g kg⁻¹ seaweed, not
212 significantly different between the different boiling times within the same species, but slightly
213 higher in *P. palmata* than in *A. esculenta*. In order to facilitate the comparison between raw
214 and heat treated samples, further results in this paper are reported in g kg⁻¹ DW.

215

216 Accordingly, the water uptake during boiling was significantly different between the species,
217 being around three times higher in *A. esculenta* than in *P. palmata*. The previously mentioned
218 difference in raw material water content is one possible explanation to this. An alternative
219 explanation is the difference in cell wall composition between brown and red seaweeds. A
220 major constituent in all plant and algal cell walls are complex polysaccharides, mostly fibers.
221 Polysaccharides are very heterogeneous compounds, having very different properties. In
222 brown algae the main polysaccharide is cellulose, while red algae, in addition to cellulose,
223 contain large amounts of different xylans (Galland-Irmouli et al., 1999; Popper et al., 2011;
224 Rodde et al., 2004). As reviewed by Bocanegra et al. (2009), these differences could affect
225 water-holding capacity (WHC), water-binding capacity (WBC) and swelling capacity (SWC),
226 which are important variables for the hydration properties.

227

228 **Protein and amino acid composition**

229 The FAA and TAA compositions of the two algae species are shown in tables 2 and 3,
230 respectively. These are variables which are known to show great seasonal and geographical
231 variations (Galland-Irmouli et al., 1999; Rodde et al., 2004). In both species the FAAs of the
232 raw samples were lower than previously reported (Maehre et al., 2014). In addition to the

233 mentioned natural variations, this may be due to different handling and processing procedures
234 prior to analysis. In *A. esculenta*, both TAAs and the relative amount of essential amino acids
235 (EAA), which are the nine amino acids that cannot be synthesized *de novo* by humans, was
236 higher (Maehre et al., 2014). In *P. palmata* both TAA level and relative amount of EAAs
237 were within the same ranges as previously reported (Galland-Irmouli et al., 1999; Maehre et
238 al., 2014).

239

240 The levels of FAAs decreased in both species as a result of boiling in water. This is due to
241 their high water solubility and in accordance with other studies on losses of low-molecular
242 compounds during household preparations (Dragnes et al., 2009; Larsen et al., 2007; Mierke-
243 Klemeyer et al., 2008).

244

245 In most studies on how heat treatment affects plant protein content, no effect or a slight
246 decrease in protein content after cooking has been demonstrated (Avanza et al., 2013; Ee and
247 Yates, 2013; Grewal and Jood, 2009; Lima et al., 2009; Ramirez-Moreno et al., 2013). This
248 may be due to the choice of analytical method. The most common method for determination
249 of crude protein content is by analyzing total nitrogen and converting it into protein by use of
250 a nitrogen-to-protein conversion factor, the Kjeldahl method. The sample preparation used in
251 this analytical method are very harsh compared to normal food processing, involving
252 digestion in concentrated sulfuric acid at a very high temperature ($> 400^{\circ}\text{C}$) for several hours.
253 As a result of this processing the structure of the sample is completely broken down and all
254 nitrogen present is released into the acid, whether it is available for gastrointestinal digestion
255 or not. This is therefore not an optimal method for detecting differences in protein content as a
256 result of processing.

257

258 As previously mentioned, the structure of plant materials is made up of cell wall polysaccharides as
259 main constituents, giving them a rigid and hard surface. Within these structures, lipids, proteins and
260 other nutrients interact with the complex polysaccharides that prevent accessibility to the hydrolytic
261 (proteolytic) enzymes of the digestion. Applying heat and water normally results in a weakening of the
262 original structure, leaving the texture softer and less rigid (Sharma et al., 2012). Increased
263 bioaccessibility of certain nutrients, such as carotene from carrots and lycopene from tomatoes
264 (Dewanto et al., 2002; Hwang et al., 2012), as a result of heat treatment has also been reported.
265 Polysaccharide and protein contents and composition vary considerably between different plants and
266 heat treatment will therefore affect each structure differently. In *A. esculenta* there were no changes in
267 the contents of TAAs or EAAs after boiling and neither was there an apparent change in texture. In *P.*
268 *palmata*, however, all of these variables were affected by the heat treatment. Both TAAs and EAAs
269 increased significantly after boiling and also the structure was considerably softer after boiling. These
270 differences are illustrated in figure 1, where microscopy images of raw and boiled *P. palmata* (A and
271 B) and *A. esculenta* (C and D) are shown. The texture of *P. palmata* is rather mushy after cooking, and
272 from the micrographs it is evident that *P. palmata* loose pigments, cellular and tissue integrity upon
273 cooking, and large parts of the epidermal layer are absent from the surface. Apart from some changes
274 in cell size *A. esculenta* on the other hand appears unaffected by cooking.

275

276

277 ***In vitro* digestibility and bioaccessibility of proteins**

278 Protein digestion *in vivo* is a complex process involving an interaction between a series of
279 enzymes. A variety of different *in vitro* model systems mimicking this process is being and
280 has been used in order to study protein digestibility. There are large differences between these
281 model systems, regarding their choice of type and concentration of enzymes, reaction times,
282 pH adjustments, endpoints etc. and care should therefore be taken when comparing results
283 from studies using different model systems.

284

285 In this study, raw and boiled samples of *A. esculenta* and *P. palmata* were subjected to the *in*
286 *vitro* simulated gastrointestinal (GI) digestion model described by Versantvoort et al. (2005),
287 reducing the enzyme amounts in the buffers to half of the original amount due to substantially
288 lower protein content in the seaweed raw materials compared to those used in the original
289 study. This model includes the three main proteases involved in the protein digestibility,
290 pepsin, trypsin and chymotrypsin. In addition, it includes enzymes involved in carbohydrate
291 and lipid digestion, such as amylase and lipase. Due to the complexity of the raw material in
292 this study, this method was therefore considered to be superior to methods only including
293 proteases, although the main purpose of the study was to examine the protein digestibility.

294

295 As shown in figures 2 and 3, the amount of TAAs and FAAs liberated into the digestion fluid
296 increased throughout the digestion process for all samples. In *P. palmata* the amount of
297 liberated amino acids were higher at the end of the GI digestion process in the heat treated
298 samples than in the raw sample, although significant only for 15 and 30 minutes. A similar
299 effect could not be seen in *A. esculenta*. Among the flour samples, the liberation of amino
300 acids was highest in the wheat samples.

301

302 The challenge of overcoming the digestibility issue of plant proteins has been focus for many
303 studies and different processing strategies have been suggested in order to improve it. Both
304 common dietary plants and underutilized plant species that may have potential as protein
305 sources have been subject to these studies and by far, legumes are the best documented group
306 of plants. Most of the studies have found that processing in general improves the digestibility.
307 The digestibility of raw legumes has been reported to be 65-85 % and boiling in water has
308 been shown to increase digestibility by 3-10 %. Another finding is that combining several
309 processing techniques increases the digestibility even further. The improvement in

310 digestibility during processing has mostly been attributed to inhibition of anti-nutrients in the
311 plant materials (Avanza et al., 2013; Kalpanadevi and Mohan, 2013; Shimelis and Rakshit,
312 2007; Vijayakumari et al., 2007).

313

314 For seaweeds, however, the results on *in vitro* digestibility are more widespread. Different
315 studies have reported *in vitro* digestibility of red seaweeds ranging between 2 – 90 % (Cian et
316 al., 2014; Galland-Irmouli et al., 1999; Machu et al., 2014; Marrion et al., 2005; Misurcova et
317 al., 2010; Wong and Cheung, 2001). In studies where brown and green seaweeds have been
318 examined, their protein digestibility has mostly been shown to be lower than for the red ones
319 (Misurcova et al., 2010; Wong and Cheung, 2001). A thorough literature search has not
320 revealed other studies concerning processing and digestibility of seaweeds.

321

322 **Overall effects**

323 In *P. palmata*, the results showed that the total amino acid content on a dry weight basis
324 increased by 86 - 109 % after heat treatment (table 3). Boiling increased the liberation of total
325 amino acids through the simulated gastrointestinal digestion process by 64 - 96 %, where the
326 largest increase was seen in the samples boiled for 15 and 30 minutes (figure 2a). No
327 deterioration of single amino acids was seen as a result of the heat treatment and hence, the
328 amount of available essential amino acids was increased accordingly. In *A. esculenta* no
329 equivalent changes were observed.

330

331 An adequate intake of EAAs is necessary in order to maintain health and when increasing the
332 food production, ensuring this should be among the main targets. The World Health
333 Organization (WHO) has defined a reference protein which has the required composition of
334 EAAs and an ideal food protein source should have a composition similar to this reference

335 protein (WHO, 2002). Proteins of animal origin normally fulfill this pattern, whereas plant
336 proteins often are deficient in one or more of the EAAs. In figure 4 the EAA compositions of
337 the proteins of *P. palmata* (raw and boiled for 30 minutes), along with wheat, rice and corn
338 flours are presented related to the reference protein. From this it is evident that both raw and
339 boiled *P. palmata* proteins are able to cover the human requirements for EAAs and that no
340 deterioration in single EAAs was seen as a result of the heat treatment. The flours are also
341 able to cover the requirements of most EAAs, except for lysine, which is known to be the
342 limiting EAA in most cereal proteins. However, also the protein content of a food item
343 determines the total intake of EAAs in the diet. Figure 5 illustrates the amount of EAAs
344 liberated after simulated GI digestion of equal amounts of the same five food items. Here it is
345 evident that the increased available protein in *P. palmata* as a result of boiling improves the
346 total dietary intake of EAAs, both compared to its raw counterpart and to the three cereal
347 flours. Boiled *P. palmata* could therefore be a valuable protein supplement in a diet low in
348 animal protein.

349

350 **CONCLUSIONS**

351 The results from this study showed that boiling of *P. palmata* increased the amount of
352 bioaccessible protein, with no deterioration of the amino acid composition. The total amount
353 of available essential amino acids was therefore increased accordingly. In *A. esculenta* no
354 equivalent changes were observed, probably due to the rough texture of this alga. In
355 conclusion, a short heat treatment may be a simple way of increasing the utilization potential
356 of seaweed proteins in food and feed. However, there are species differences and effects
357 observed in *in vitro* digestion models have to be confirmed in clinical studies.

358

359

360 REFERENCES

- 361 Avanza M, Acevedo B, Chaves M, Anon M (2013) Nutritional and anti-nutritional
362 components of four cowpea varieties under thermal treatments: Principal component analysis.
363 Lwt-Food Sci Technol 51: 148-157.
364
- 365 Bocanegra A, Bastida S, Benedi J, Rodenas S, Sanchez-Muniz FJ (2009) Characteristics and
366 nutritional and cardiovascular-health properties of seaweeds. J Med Food 12: 236-258.
367
- 368 Bolton JJ (1994) Global seaweed diversity - Patterns and anomalies. Bot Mar 37: 241-245.
369
- 370 Cian RE, Fajardo MA, Alaiz M, Vioque J, Gonzalez RJ, Drago SR (2014) Chemical
371 composition, nutritional and antioxidant properties of the red edible seaweed *Porphyra*
372 *columbina*. Int J Food Sci Nutr 65: 299-305.
373
- 374 Dawczynski C, Schubert R, Jahreis G (2007) Amino acids, fatty acids, and dietary fibre in
375 edible seaweed products. Food Chem 103: 891-899.
376
- 377 Delchier N, Ringling C, Le Grandois J, Aoude-Werner D, Galland R, George S, Rychlik M,
378 Renard CMGC (2013) Effects of industrial processing on folate content in green vegetables.
379 Food Chem 139: 815-824.
380
- 381 Dewanto V, Wu XZ, Adom KK, Liu RH (2002) Thermal processing enhances the nutritional
382 value of tomatoes by increasing total antioxidant activity. J Agr Food Chem 50: 3010-3014.
383
- 384 Dragnes BT, Larsen R, Ernstsens MH, Maehre H, Elvevoll EO (2009) Impact of processing on
385 the taurine content in processed seafood and their corresponding unprocessed raw materials.
386 Int J Food Sci Nutr 60: 143-152.
387
- 388 Ee KY, Yates P (2013) Nutritional and antinutritional evaluation of raw and processed
389 Australian wattle (*Acacia saligna*) seeds. Food Chem 138: 762-769.
390
- 391 FAO (2003) Food energy - methods of analysis and conversion factors. Food and Agricultural
392 Organization of the United Nations, Rome, Italy.
393
- 394 FAO (2013) FAO Statistical Yearbook 2013. Food and Agriculture Organization of the
395 United Nations, Rome, Italy.
396
- 397 Finley JW, Deming DM, Smith RE (2006) Food processing: Nutrition, safety and quality. In:
398 Shils ME, Shike M, Ross AC, Caballero RJ, Cousins RJ, (eds). Modern nutrition in health and
399 disease. Lippincott, Williams & Wilkins, Philadelphia, USA. pp. 1777-1789.
400
- 401 Fleurence J, Morancais M, Dumay J, Decottignies P, Turpin V, Munier M, Garcia-Bueno N,
402 Jaouen P (2012) What are the prospects for using seaweed in human nutrition and for marine
403 animals raised through aquaculture? Trends Food Sci Tech 27: 57-61.
404
- 405 Galland-Irmouli AV, Fleurence J, Lamghari R, Lucon M, Rouxel C, Barbaroux O,
406 Bronowicki JP, Villaume C, Gueant JL (1999) Nutritional value of proteins from edible
407 seaweed *Palmaria palmata* (Dulse). J Nutr Biochem 10: 353-359.
408

409 Gjedrem T, Robinson N, Rye M (2012) The importance of selective breeding in aquaculture
410 to meet future demands for animal protein: A review. *Aquaculture* 350: 117-129.
411

412 Grewal A, Jood S (2009) Chemical composition and digestibility (*in vitro*) of green gram as
413 affected by processing and cooking methods. *Brit Food J* 111: 235-242.
414

415 Gutzeit D, Baleanu G, Winterhalter P, Jerz G (2008) Vitamin C content in Sea Buckthorn
416 berries (*Hippophae rhamnoides* L. ssp *rhamnoides*) and related products: A kinetic study on
417 storage stability and the determination of processing effects. *J Food Sci* 73: C615-C620.
418

419 Horwitz W, editor (2004) Official methods of analysis of AOAC International. AOAC
420 International, Gaithersburg, MD, USA.
421

422 Hwang ES, Stacewicz-Sapuntzakis M, Bowen PE (2012) Effects of heat treatment on the
423 carotenoid and tocopherol composition of tomato. *J Food Sci* 77: C1109-C1114.
424

425 Indergaard M, Minsaas J (1991) Animal and human nutrition. In: Guiry MD, Blunden G,
426 (eds). *Seaweed resources in Europe: uses and potential*. Wiley, Chichester, UK. pp. 21-64.
427

428 Jakobsen J, Knuthsen P (2014) Stability of vitamin D in foodstuffs during cooking. *Food*
429 *Chem* 148: 170-175.
430

431 Kalpanadevi V, Mohan VR (2013) Effect of processing on antinutrients and *in vitro* protein
432 digestibility of the underutilized legume, *Vigna unguiculata* (L.) Walp subsp *unguiculata*.
433 *Lwt-Food Sci Technol* 51: 455-461.
434

435 Kolb N, Vallorani L, Milanovic N, Stocchi V (2004) Evaluation of marine algae wakame
436 (*Undaria pinnatifida*) and kombu (*Laminaria digitata japonica*) as food supplements. *Food*
437 *Technol Biotech* 42: 57-61.
438

439 Larsen R, Stormo SK, Dragnes BT, Elvevoll EO (2007) Losses of taurine, creatine, glycine
440 and alanine from cod (*Gadus morhua* L.) fillet during processing. *J Food Compos Anal* 20:
441 396-402.
442

443 Lima GPP, Lopes TDC, Rossetto MRM, Vianello F (2009) Nutritional composition, phenolic
444 compounds, nitrate content in eatable vegetables obtained by conventional and certified
445 organic grown culture subject to thermal treatment. *Int J Food Sci Tech* 44: 1118-1124.
446

447 MacArtain P, Gill CIR, Brooks M, Campbell R, Rowland IR (2007) Nutritional value of
448 edible seaweeds. *Nutr Rev* 65: 535-543.
449

450 Machu L, Misurcova L, Samek D, Hrabe J, Fisera M (2014) *In vitro* digestibility of different
451 commercial edible algae products. *J Aquat Food Prod T* 23: 423-435.
452

453 Maehre HK, Hamre K, Elvevoll EO (2013) Nutrient evaluation of rotifers and zooplankton:
454 feed for marine fish larvae. *Aquacult Nutr* 19: 301-311.
455

456 Maehre HK, Malde MK, Eilertsen KE, Elvevoll EO (2014) Characterization of protein, lipid
457 and mineral contents in common Norwegian seaweeds and evaluation of their potential as
458 food and feed. *J Sci Food Agric* 94: 3281-3290.

459
460 Marrion O, Fleurence J, Schwertz A, Gueant JL, Mamelouk L, Ksouri J, Villaume C (2005)
461 Evaluation of protein *in vitro* digestibility of *Palmaria palmata* and *Gracilaria verrucosa*. J
462 Appl Phycol 17: 99-102.
463
464 Meade SJ, Reid EA, Gerrard JA (2005) The impact of processing on the nutritional quality of
465 food proteins. J Aoac Int 88: 904-922.
466
467 Mierke-Klemeyer S, Larsen R, Oehlschlager J, Maehre H, Elvevoll EO, Bandarra NM,
468 Parreira R, Andrade AM, Nunes ML, Schram E, Luten J (2008) Retention of health-related
469 beneficial components during household preparation of selenium-enriched African catfish
470 (*Clarias gariepinus*) fillets. Eur Food Res Technol 227: 827-833.
471
472 Misurcova L, Kracmar S, Klejdus B, Vacek J (2010) Nitrogen content, dietary fiber, and
473 digestibility in algal food products. Czech J Food Sci 28: 27-35.
474
475 Moore S, Stein WH (1963) Chromatographic determination of amino acids by the use of
476 automatic recording system. Methods Enzymol 6: 819-831.
477
478 Popper ZA, Michel G, Herve C, Domozych DS, Willats WGT, Tuohy MG, Kloareg B,
479 Stengel DB (2011) Evolution and diversity of plant cell walls: From algae to flowering plants.
480 Annu Rev Plant Biol 62: 567-588.
481
482 Ramirez-Moreno E, Cordoba-Diaz D, Sanchez-Mata MD, Diez-Marques C, Goni I (2013)
483 Effect of boiling on nutritional, antioxidant and physicochemical characteristics in cladodes
484 (*Opuntia ficus indica*). Lwt-Food Sci Technol 51: 296-302.
485
486 Rodde RSH, Varum KM, Larsen BA, Myklestad SM (2004) Seasonal and geographical
487 variation in the chemical composition of the red alga *Palmaria palmata* (L.) Kuntze. Bot Mar
488 47: 125-133.
489
490 Sharma KD, Karki S, Thakur NS, Attri S (2012) Chemical composition, functional properties
491 and processing of carrot-a review. J Food Sci Tech Mys 49: 22-32.
492
493 Shimelis EA, Rakshit SK (2007) Effect of processing on antinutrients and *in vitro* protein
494 digestibility of kidney bean (*Phaseolus vulgaris* L.) varieties grown in East Africa. Food
495 Chem 103: 161-172.
496
497 Taboada MC, Millan R, Miguez MI (2013) Nutritional value of the marine algae wakame
498 (*Undaria pinnatifida*) and nori (*Porphyra purpurea*) as food supplements. J Appl Phycol 25:
499 1271-1276.
500
501 Versantvoort CH, Oomen AG, Van de Kamp E, Rempelberg CJ, Sips AJ (2005) Applicability
502 of an *in vitro* digestion model in assessing the bioaccessibility of mycotoxins from food. Food
503 Chem Toxicol 43: 31-40.
504
505 Vijayakumari K, Pugalenti M, Vadivel V (2007) Effect of soaking and hydrothermal
506 processing methods on the levels of antinutrients and *in vitro* protein digestibility of *Bauhinia*
507 *purpurea* L. seeds. Food Chem 103: 968-975.
508

509 WHO (1995) Staple foods: What do people eat?
510 <http://www.fao.org/docrep/u8480e/U8480E07.htm#The> sources of food. Accessed 05.11.14.
511
512 WHO (2002) Protein and amino acid requirements in human nutrition. Geneva, Switzerland:
513 World Health Organization,.
514
515 Wong KH, Cheung PCK (2001) Nutritional evaluation of some subtropical red and green
516 seaweeds Part II. *In vitro* protein digestibility and amino acid profiles of protein concentrates.
517 Food Chem 72: 11-17.
518
519 Ytrebo LM, Kristiansen RG, Maehre H, Fuskevag OM, Kalstad T, Revhaug A, Cobos MJ,
520 Jalan R, Rose CF (2009) L-Ornithine Phenylacetate attenuates increased arterial and
521 extracellular brain ammonia and prevents intracranial hypertension in pigs with acute liver
522 failure. Hepatology 50: 165-174.
523
524

Table 1: Water content and water uptake in raw and boiled (15, 30 and 60 minutes) *Alaria esculenta* and *Palmaria palmata*. Values are reported as mean \pm SD (n = 5). Units are g kg⁻¹ for water content and % for water uptake, respectively. Different letters in the same row indicate significant differences (p < 0.05)

	<i>Alaria esculenta</i>				<i>Palmaria palmata</i>			
	Raw	Boiled 15 min	Boiled 30 min	Boiled 60 min	Raw	Boiled 15 min	Boiled 30 min	Boiled 60 min
Water content	17.0 \pm 1.1 ^a	85.2 \pm 1.6 ^{cd}	85.6 \pm 0.8 ^c	86.8 \pm 1.1 ^{cd}	28.2 \pm 3.5 ^b	86.9 \pm 0.3 ^{cd}	87.4 \pm 0.7 ^{cd}	87.6 \pm 0.3 ^d
Water uptake		309.0 \pm 17.5 ^b	331.8 \pm 14.7 ^b	365.6 \pm 24.2 ^b		121.2 \pm 11.8 ^a	117.4 \pm 15.3 ^a	118.0 \pm 11.7 ^a

Table 2: Free amino acid content in raw and boiled (15, 30 and 60 minutes) *Alaria esculenta* and *Palmaria palmata*. Values are reported as mean \pm SD and in mg AA g⁻¹ DW (n = 5). Different letters in the same row indicate significant differences (p < 0.05). bdl. = below detection limit

	<i>Alaria esculenta</i>				<i>Palmaria palmata</i>			
	Raw	Boiled 15 min	Boiled 30 min	Boiled 60 min	Raw	Boiled 15 min	Boiled 30 min	Boiled 60 min
Essential amino acids (EAA)								
Threonine	0.3 \pm 0.0 ^c	0.1 \pm 0.0 ^{ab}	0.1 \pm 0.0 ^{ab}	0.1 \pm 0.1 ^{abc}	0.1 \pm 0.0 ^b	bdl. ^a	bdl. ^a	bdl. ^a
Valine	0.2 \pm 0.1	bdl.	bdl.	bdl.	0.1 \pm 0.0	bdl.	bdl.	bdl.
Methionine	Traces	bdl.	bdl.	bdl.	bdl.	bdl.	bdl.	bdl.
Isoleucine	Traces	bdl.	bdl.	bdl.	Traces	bdl.	bdl.	bdl.
Leucine	0.1 \pm 0.0 ^b	bdl. ^a	bdl. ^a	Traces ^{ab}	0.1 \pm 0.0 ^b	0.1 \pm 0.0 ^{ab}	bdl. ^a	bdl. ^a
Phenylalanine	0.1 \pm 0.0	bdl.	bdl.	bdl.	Traces	bdl.	bdl.	bdl.
Lysine	0.2 \pm 0.0 ^b	0.2 \pm 0.1 ^{ab}	0.1 \pm 0.0 ^a	0.2 \pm 0.0 ^{ab}	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a
Histidine	Traces	bdl.	bdl.	bdl.	bdl.	bdl.	bdl.	bdl.
Non-essential amino acids (NEAA)								
Aspartic acid	0.6 \pm 0.2 ^{bd}	0.2 \pm 0.0 ^a	0.2 \pm 0.0 ^{ac}	0.2 \pm 0.0 ^{abc}	2.0 \pm 0.4 ^f	0.6 \pm 0.2 ^{be}	0.6 \pm 0.2 ^{bc}	0.7 \pm 0.1 ^{de}
Serine	0.2 \pm 0.0 ^c	0.1 \pm 0.0 ^{abc}	0.2 \pm 0.2 ^{abc}	0.1 \pm 0.0 ^{abc}	0.1 \pm 0.0 ^b	bdl. ^a	bdl. ^a	bdl. ^a
Asparagine	0.4 \pm 0.1 ^b	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a
Glutamic acid	1.3 \pm 0.2 ^b	0.4 \pm 0.1 ^a	0.4 \pm 0.1 ^a	0.4 \pm 0.1 ^a	4.3 \pm 0.2 ^c	1.2 \pm 0.1 ^b	1.2 \pm 0.1 ^b	1.3 \pm 0.1 ^b
Glutamine	0.8 \pm 0.2 ^c	0.3 \pm 0.1 ^{bc}	0.3 \pm 0.2 ^{ab}	0.1 \pm 0.0 ^b	0.2 \pm 0.1 ^{ab}	bdl. ^a	bdl. ^a	bdl. ^a
Proline	0.1 \pm 0.0 ^{ab}	bdl. ^a	bdl. ^a	bdl. ^a	3.5 \pm 1.4 ^b	1.1 \pm 0.1 ^{ab}	1.1 \pm 0.1 ^{ab}	1.3 \pm 0.2 ^{ab}
Glycine	0.1 \pm 0.0 ^{ab}	0.1 \pm 0.0 ^a	bdl. ^a	bdl. ^a	0.3 \pm 0.1 ^c	0.1 \pm 0.0 ^b	0.1 \pm 0.1 ^{ab}	0.1 \pm 0.0 ^b
Alanine	6.0 \pm 1.9 ^b	2.5 \pm 0.9 ^{ab}	2.7 \pm 1.2 ^{ab}	3.0 \pm 1.2 ^{ab}	1.2 \pm 0.1 ^b	0.3 \pm 0.0 ^a	0.3 \pm 0.0 ^a	0.4 \pm 0.0 ^a
Cysthathionine	0.2 \pm 0.0	bdl.	bdl.	bdl.	bdl.	bdl.	bdl.	bdl.
Tyrosine	0.1 \pm 0.0	bdl.	bdl.	bdl.	Traces	bdl.	bdl.	bdl.
Arginine	0.1 \pm 0.0 ^b	Traces ^{ab}	Traces ^{ab}	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a	bdl. ^a
Sum FAA	10.7 \pm 2.3 ^b	3.7 \pm 1.0 ^a	3.8 \pm 1.7 ^a	4.2 \pm 1.4 ^a	12.0 \pm 1.0 ^b	2.9 \pm 0.4 ^a	3.0 \pm 0.3 ^a	3.3 \pm 0.4 ^a

Table 3: Total amino acid content in raw and boiled (15, 30 and 60 minutes) *Alaria esculenta* and *Palmaria palmata*. Values are reported as mean \pm SD and in mg AA g⁻¹ DW (n = 5). Different letters in the same row indicate significant differences (p < 0.05).

	<i>Alaria esculenta</i>				<i>Palmaria palmata</i>			
	Raw	Boiled 15 min	Boiled 30 min	Boiled 60 min	Raw	Boiled 15 min	Boiled 30 min	Boiled 60 min
Essential amino acids (EAA)								
Threonine	5.3 \pm 0.7 ^a	6.5 \pm 2.1 ^a	5.9 \pm 0.7 ^a	5.7 \pm 0.9 ^a	6.0 \pm 0.7 ^a	12.0 \pm 0.8 ^b	12.6 \pm 1.9 ^b	12.2 \pm 0.4 ^b
Valine	5.9 \pm 0.4 ^a	7.2 \pm 3.1 ^{ab}	6.8 \pm 1.4 ^{ab}	6.6 \pm 1.0 ^{ab}	7.8 \pm 0.8 ^b	15.8 \pm 2.7 ^c	17.5 \pm 2.5 ^c	16.4 \pm 1.4 ^c
Methionine	2.6 \pm 0.4 ^a	3.1 \pm 1.1 ^a	3.0 \pm 0.9 ^a	3.0 \pm 0.8 ^a	2.8 \pm 0.4 ^a	5.9 \pm 0.6 ^b	6.4 \pm 0.6 ^b	6.1 \pm 0.2 ^b
Isoleucine	4.2 \pm 0.6 ^a	5.6 \pm 2.6 ^{ab}	4.9 \pm 1.1 ^a	4.7 \pm 1.3 ^a	5.1 \pm 0.9 ^a	9.9 \pm 2.0 ^b	11.3 \pm 2.1 ^b	11.0 \pm 2.1 ^b
Leucine	8.1 \pm 1.2 ^a	11.1 \pm 3.9 ^{ab}	9.6 \pm 0.9 ^a	9.3 \pm 1.5 ^a	9.6 \pm 1.2 ^a	19.6 \pm 2.5 ^{bc}	21.8 \pm 2.5 ^c	20.4 \pm 1.6 ^c
Phenylalanine	5.2 \pm 0.3 ^a	6.6 \pm 2.8 ^{ab}	5.3 \pm 0.9 ^a	5.8 \pm 1.2 ^a	5.9 \pm 0.6 ^a	12.1 \pm 1.8 ^{bc}	13.6 \pm 1.7 ^c	12.6 \pm 1.0 ^{bc}
Lysine	9.2 \pm 1.1 ^a	11.2 \pm 4.1 ^{ab}	10.6 \pm 1.6 ^a	9.7 \pm 1.4 ^a	10.4 \pm 0.8 ^a	20.7 \pm 1.6 ^{bc}	22.9 \pm 1.7 ^c	20.7 \pm 1.7 ^{bc}
Histidine	2.8 \pm 0.4 ^a	3.0 \pm 1.2 ^{ab}	3.1 \pm 0.6 ^a	2.8 \pm 0.5 ^a	2.3 \pm 0.2 ^a	5.2 \pm 0.5 ^{bc}	6.2 \pm 0.8 ^c	5.6 \pm 0.4 ^{bc}
Non-essential amino acids (NEAA)								
Aspartic acid*	7.3 \pm 1.1 ^a	8.8 \pm 2.5 ^{ab}	7.7 \pm 1.0 ^{ab}	7.9 \pm 1.1 ^{ab}	10.3 \pm 1.0 ^b	16.7 \pm 1.0 ^c	18.4 \pm 1.2 ^c	17.3 \pm 0.8 ^c
Serine	5.2 \pm 0.8 ^a	6.4 \pm 1.9 ^a	5.9 \pm 0.8 ^a	5.8 \pm 1.1 ^a	7.3 \pm 0.9 ^a	15.1 \pm 1.0 ^b	16.7 \pm 1.4 ^b	15.2 \pm 0.7 ^b
Glutamic acid*	14.6 \pm 1.7 ^{ab}	15.9 \pm 4.8 ^{abcd}	14.0 \pm 1.4 ^{ac}	13.9 \pm 1.8 ^{ab}	17.8 \pm 1.2 ^b	26.5 \pm 1.9 ^d	30.0 \pm 2.7 ^e	27.8 \pm 1.3 ^e
Proline	4.2 \pm 2.0	4.4 \pm 1.5	4.5 \pm 2.7	5.1 \pm 3.1	7.2 \pm 2.7	8.5 \pm 2.4	9.6 \pm 2.2	9.1 \pm 2.5
Glycine	6.5 \pm 0.7 ^a	8.2 \pm 2.8 ^b	7.2 \pm 0.7 ^b	7.3 \pm 0.8 ^b	8.8 \pm 0.6 ^a	16.4 \pm 1.5 ^c	18.4 \pm 1.4 ^c	16.9 \pm 1.0 ^c
Alanine	15.5 \pm 3.2 ^{ab}	13.5 \pm 4.5 ^{abc}	12.3 \pm 1.6 ^a	12.7 \pm 2.5 ^a	12.5 \pm 1.2 ^a	22.9 \pm 2.7 ^{bcd}	25.5 \pm 2.4 ^d	23.6 \pm 1.2 ^c
Cysteine	0.2 \pm 0.0 ^a	0.5 \pm 0.3 ^{ab}	1.2 \pm 1.4 ^{abc}	0.5 \pm 0.2 ^{ab}	0.7 \pm 0.2 ^b	2.9 \pm 0.1 ^c	3.4 \pm 0.3 ^c	3.0 \pm 0.5 ^c
Tyrosine	3.0 \pm 0.5 ^a	4.3 \pm 1.4 ^{ab}	4.5 \pm 1.5 ^{ab}	3.4 \pm 1.0 ^{ab}	4.9 \pm 0.6 ^b	11.2 \pm 1.3 ^c	12.4 \pm 0.7 ^c	11.6 \pm 0.9 ^c
Arginine	6.4 \pm 0.5 ^a	9.1 \pm 3.3 ^{ab}	7.5 \pm 0.6 ^a	7.6 \pm 1.0 ^a	10.4 \pm 1.0 ^b	22.3 \pm 1.7 ^c	24.8 \pm 1.9 ^c	22.6 \pm 1.7 ^c
Sum	106.1 \pm 9.1 ^a	125.4 \pm 41.4 ^a	113.9 \pm 10.6 ^a	111.4 \pm 15.6 ^a	129.8 \pm 11.4 ^a	243.7 \pm 21.2 ^b	271.5 \pm 22.1 ^b	252.0 \pm 13.6 ^b
Sum EAA	43.3 \pm 4.6 ^a	54.3 \pm 20.7 ^{ab}	49.2 \pm 5.3 ^a	47.5 \pm 7.9 ^a	49.9 \pm 5.1 ^a	101.3 \pm 12.3 ^{bc}	112.3 \pm 12.1 ^c	104.9 \pm 7.8 ^c
Relative amount EAA (%)	40.7 \pm 1.2	42.8 \pm 2.6	43.2 \pm 1.7	42.6 \pm 2.5	38.4 \pm 1.9	41.5 \pm 1.4	41.3 \pm 1.3	41.6 \pm 1.8

* Aspartic acid and Glutamic acid represent the sums of Aspartic acid + Asparagine and Glutamic acid + Glutamine, respectively, as Asparagine and Glutamine are present in their acidic form after acidic hydrolysis.

FIGURE CAPTIONS

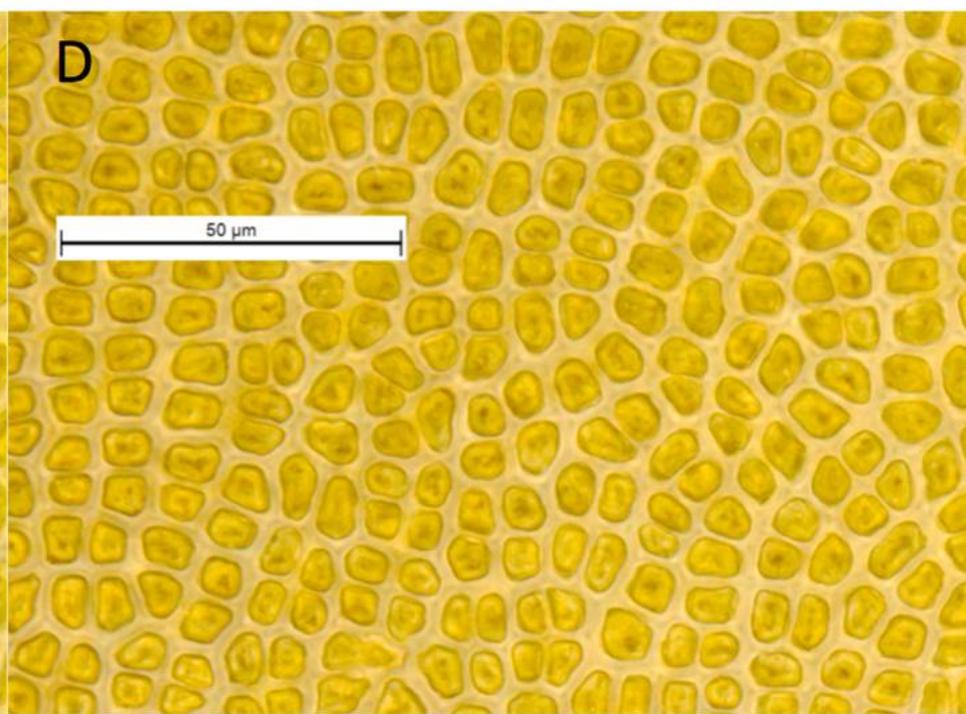
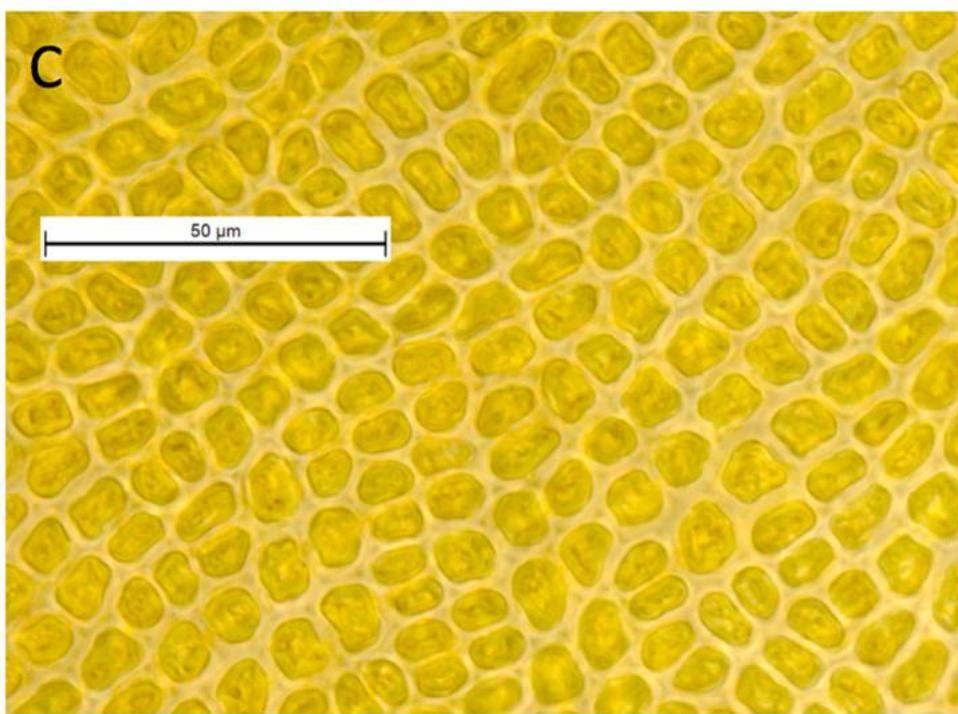
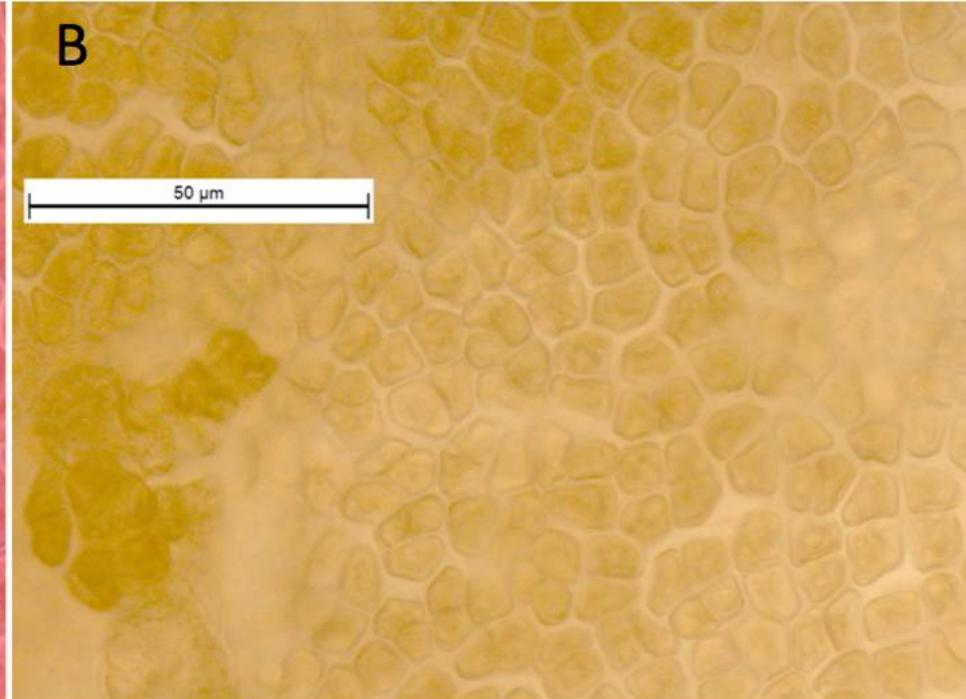
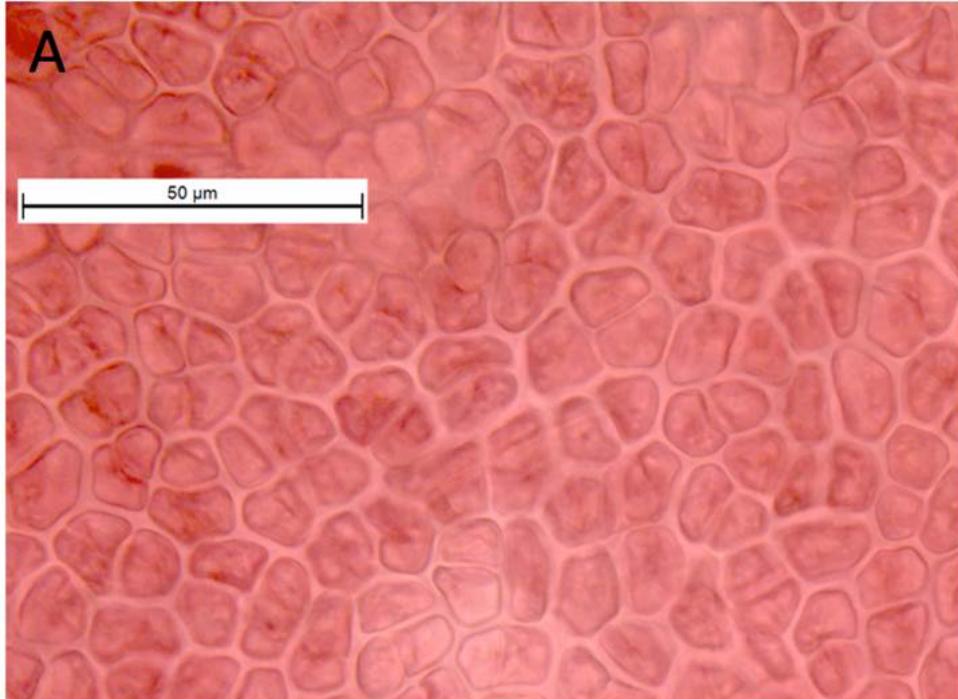
Fig 1: Microscopy images of raw and boiled (60 min) *Palmaria palmata* (A and B) and *Alaria esculenta* (C and D).

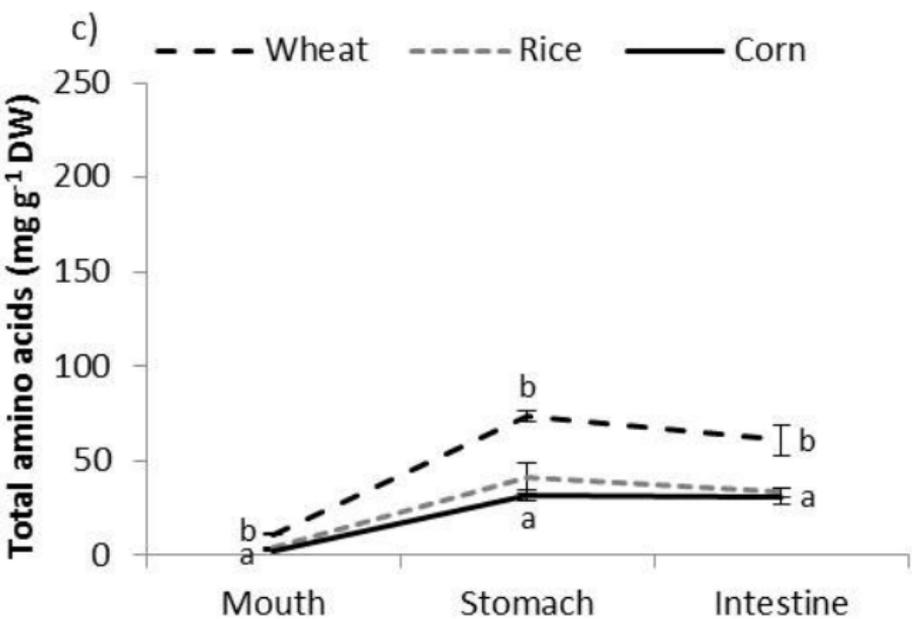
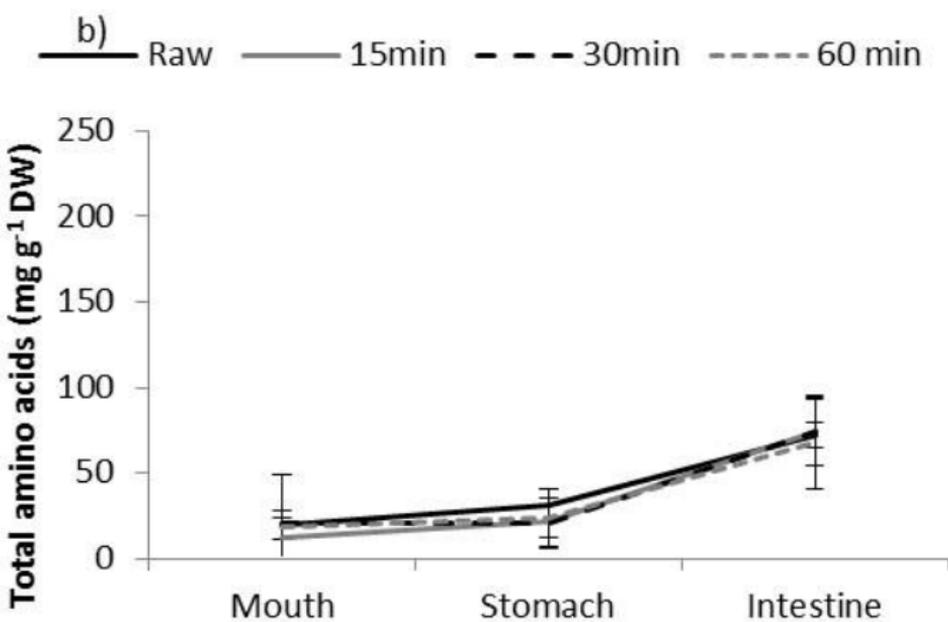
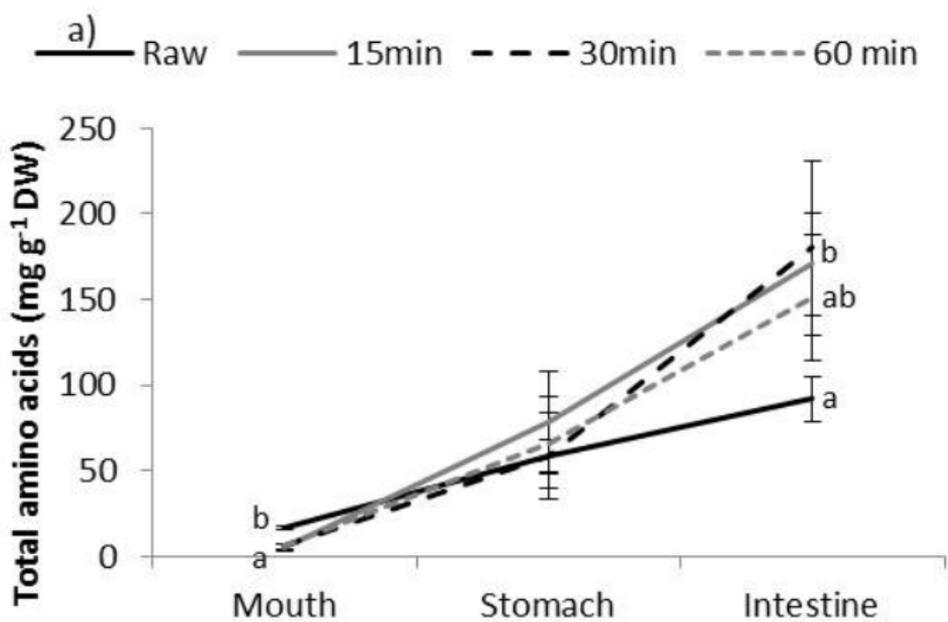
Fig 2 a-c: Total amino acids liberated in the mouth, stomach and intestinal fluids during gastrointestinal digestion of (a) *Palmaria palmata* (raw and boiled for 15, 30 and 60 minutes), (b) *Alaria esculenta* (raw and boiled for 15, 30 and 60 minutes) and (c) flours of wheat, rice and corn. Values are reported as mean \pm SD (n = 5) and in mg AA g⁻¹ DW. Different letters indicate significant differences (p < 0.05) within the same GI stages between treatments (algae) and type (flours).

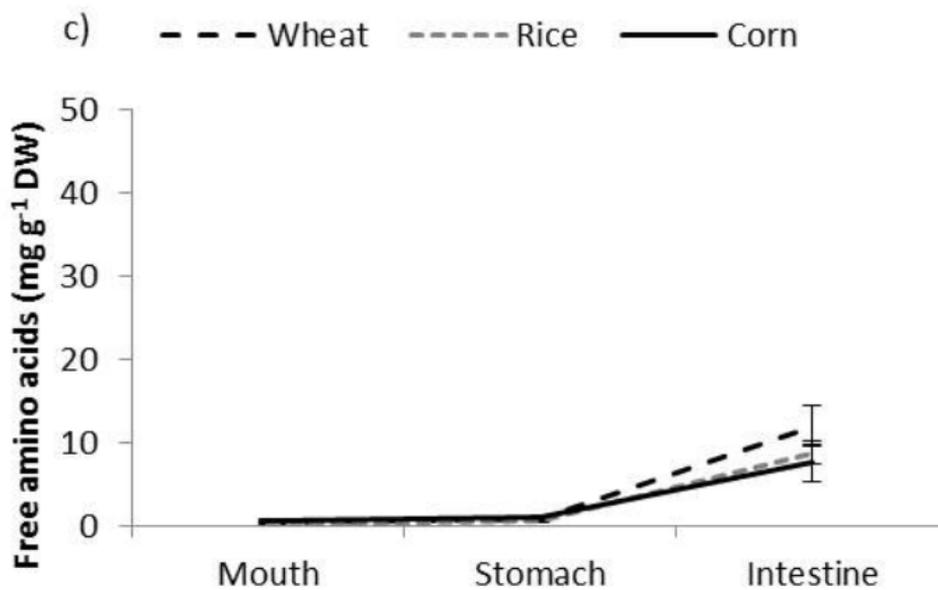
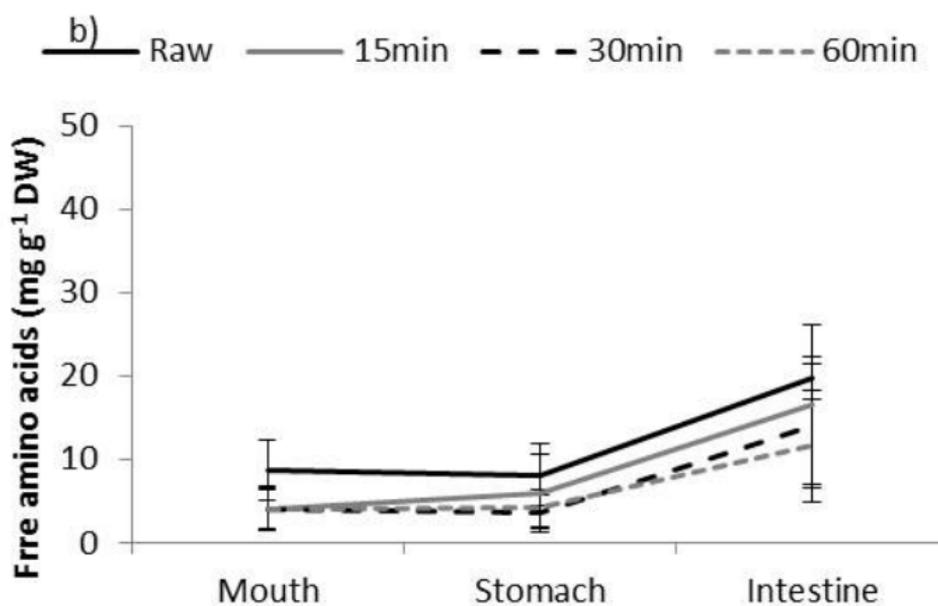
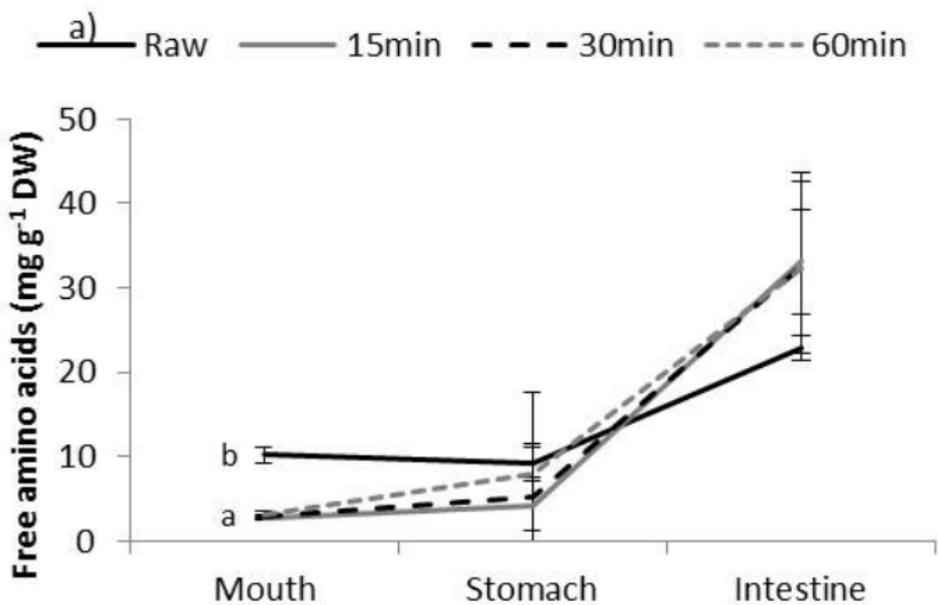
Fig 3 a-c: Free amino acids liberated in the mouth, stomach and intestinal fluids during gastrointestinal digestion of (a) *Palmaria palmata* (raw and boiled for 15, 30 and 60 minutes), (b) *Alaria esculenta* (raw and boiled for 15, 30 and 60 minutes) and (c) flours of wheat, rice and corn. Values are reported as mean \pm SD (n = 5) and in mg AA g⁻¹ DW. Different letters indicate significant differences (p < 0.05) within the same GI stages between treatments (algae) and type (flours).

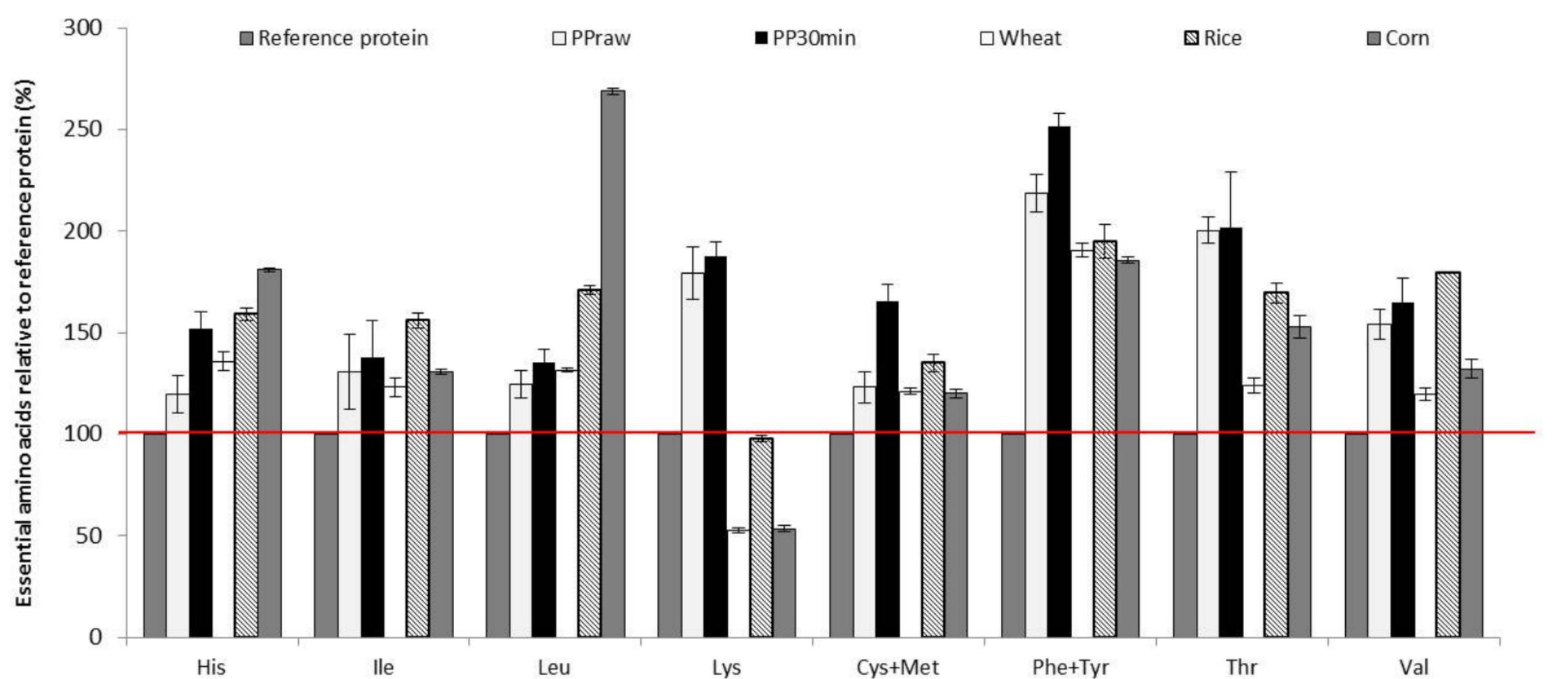
Fig 4: Essential amino acid composition in *Palmaria palmata* (raw and boiled for 30 minutes), wheat, rice and corn proteins related to the reference protein set by the WHO. The values are given as mean \pm SD (n = 5) and in % of the reference protein.

Fig 5: Liberated essential amino acids after digestion of 1 gram DW of *Palmaria palmata* (raw and boiled for 30 minutes), wheat, rice and corn flours. Values are given as mean \pm SD (n = 5) and in mg g⁻¹ DW. Different letters in each amino acid indicate significant differences between species (p < 0.05).









■ PP_Raw

■ PP_30min

□ Wheat

▨ Rice

■ Corn

